

**FRONT VIEW**

**SIDE VIEW**

PROJECT:  
**STEADY REST -18" SWING LATHE**

PAGE:1 OF 4

DRAWING TITLE:  
**GENERAL ARRANGEMENT**

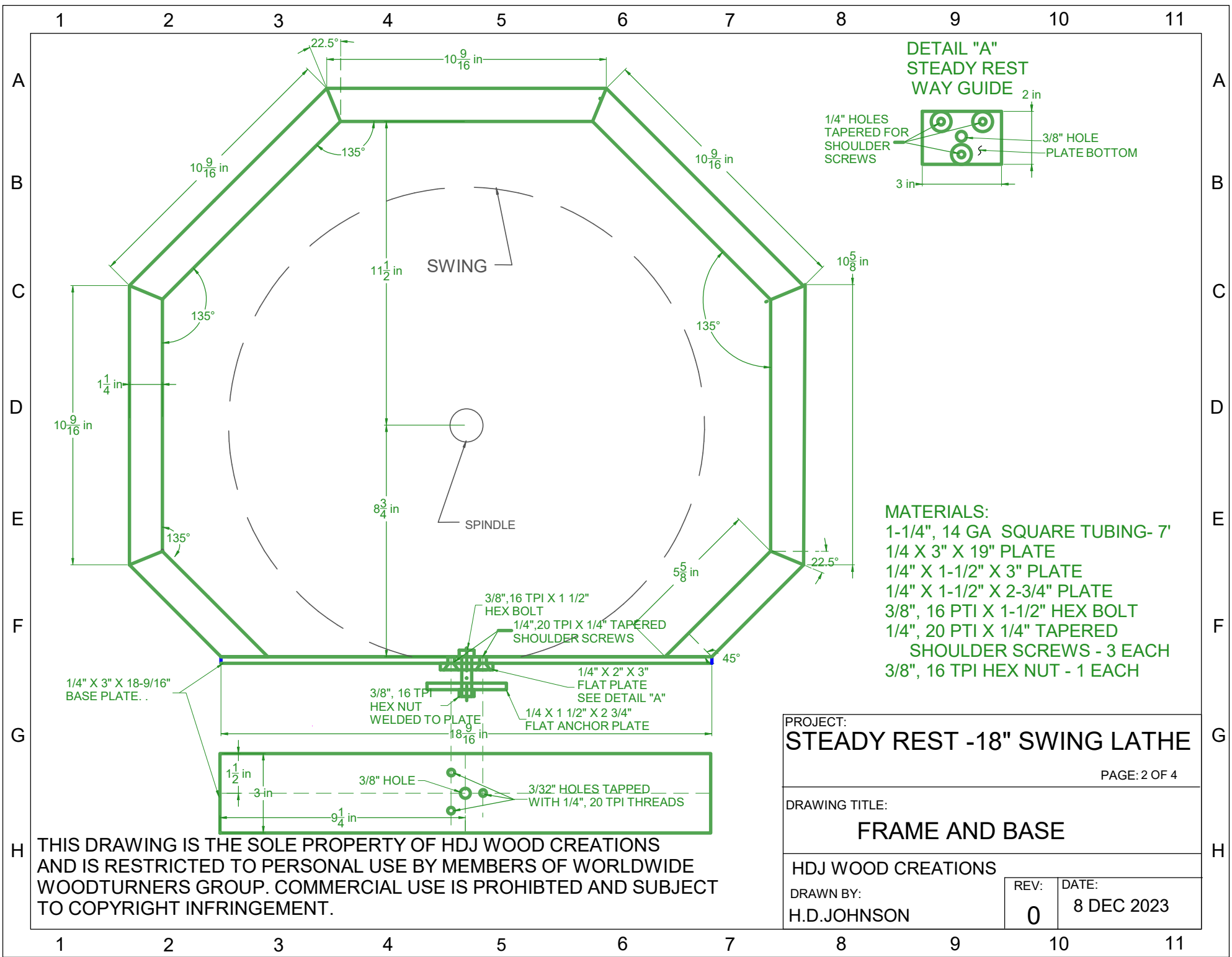
HDJ WOOD CREATIONS

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 H.D.JOHNSON

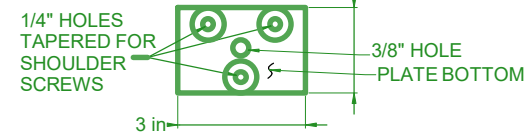
REV:  
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DATE:  
 8 DEC 2023

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**DETAIL "A"  
STEADY REST  
WAY GUIDE**



- MATERIALS:**  
 1-1/4", 14 GA SQUARE TUBING- 7'  
 1/4 X 3" X 19" PLATE  
 1/4" X 1-1/2" X 3" PLATE  
 1/4" X 1-1/2" X 2-3/4" PLATE  
 3/8", 16 PTI X 1-1/2" HEX BOLT  
 1/4", 20 PTI X 1/4" TAPERED  
 SHOULDER SCREWS - 3 EACH  
 3/8", 16 TPI HEX NUT - 1 EACH

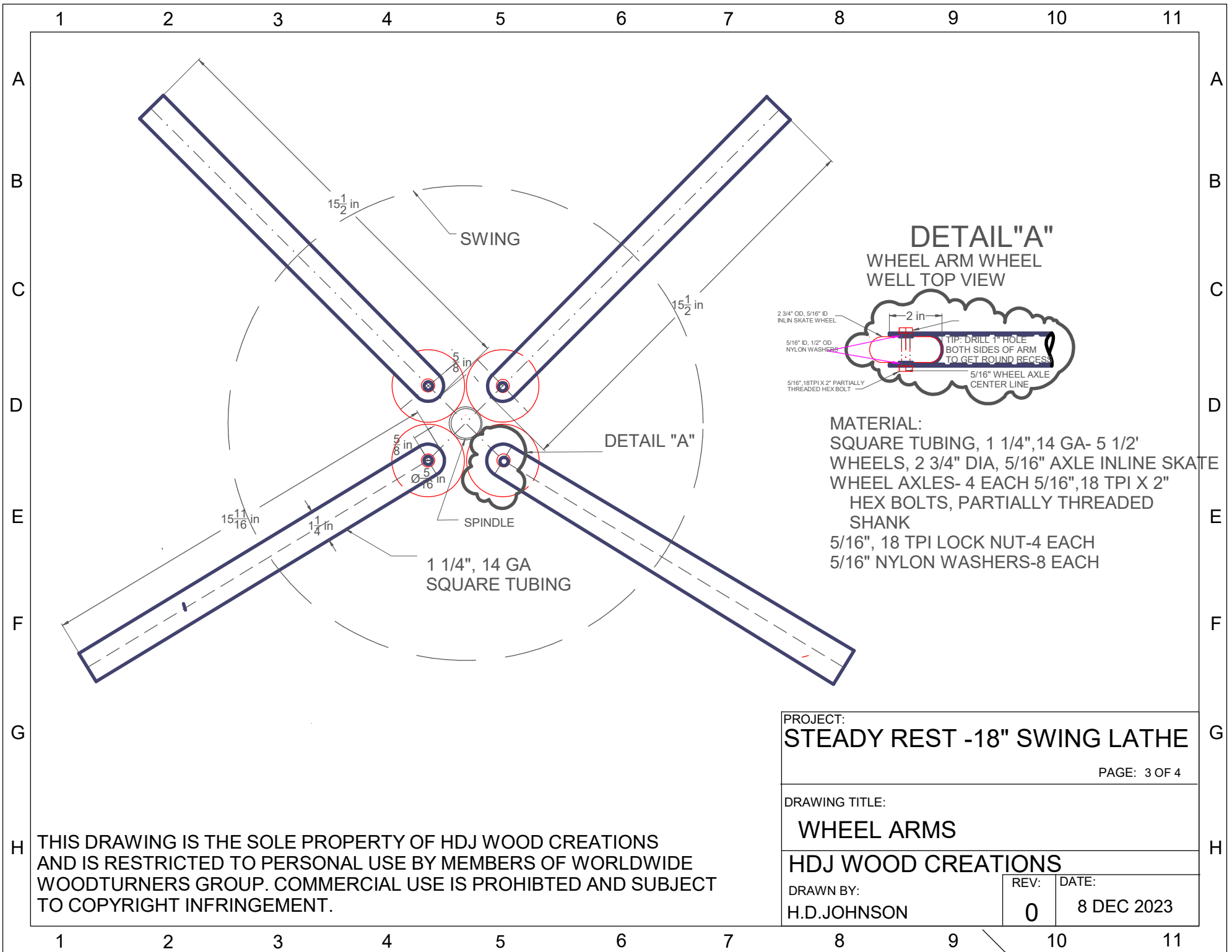
PROJECT:  
**STEADY REST -18" SWING LATHE**

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DRAWING TITLE:  
**FRAME AND BASE**

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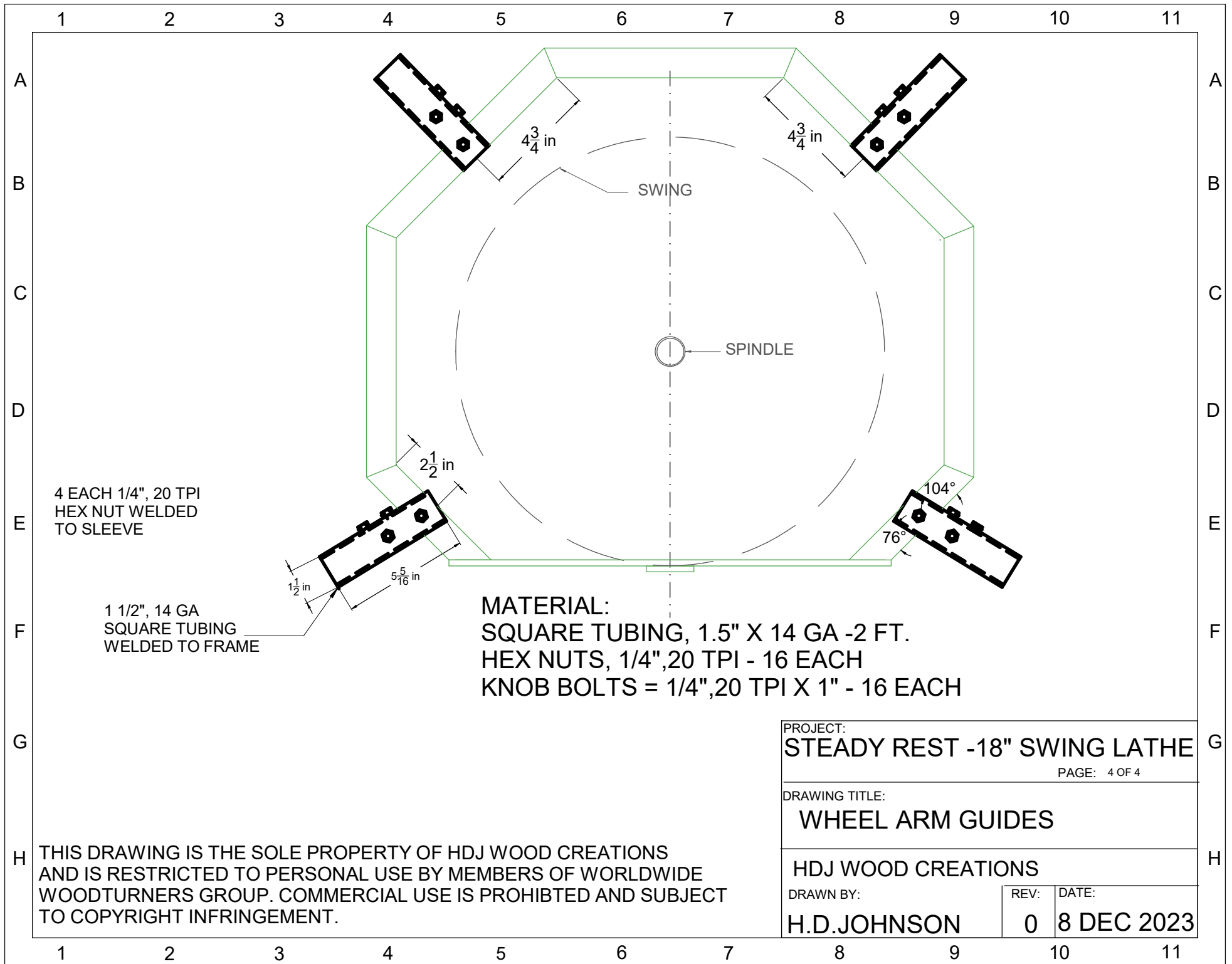
PROJECT:  
**STEADY REST -18" SWING LATHE**

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DRAWING TITLE:  
**WHEEL ARMS**

**HDJ WOOD CREATIONS**

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4 EACH 1/4", 20 TPI  
HEX NUT WELDED  
TO SLEEVE

1 1/2", 14 GA  
SQUARE TUBING  
WELDED TO FRAME

**MATERIAL:**  
 SQUARE TUBING, 1.5" X 14 GA -2 FT.  
 HEX NUTS, 1/4",20 TPI - 16 EACH  
 KNOB BOLTS = 1/4",20 TPI X 1" - 16 EACH

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PROJECT:  
**STEADY REST -18" SWING LATHE**

PAGE: 4 OF 4

DRAWING TITLE:  
**WHEEL ARM GUIDES**

**HDJ WOOD CREATIONS**

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